

What is claimed is:

1. A device for the separation of particles and at least one target substance from a particle-laden liquid feed comprising:

- 5 (a) a housing having a liquid feed inlet and a permeate outlet; and
- (b) at least two adjacent porous adsorption membrane layers sealed fluid-tight in their peripheries and spaced apart from
- 10 each other and having at least one aperture in each layer, with each aperture sized so as to permit the passage of particles present in a liquid feed containing at least one target substance.

15 2. The device of claim 1 wherein said membrane layers carry at least one group capable of binding at least one of said at least one target substance and selected from the group consisting of a functional group,

20 a ligand and an ion exchange site.

25 3. The device of claim 1 including at least one spacer between said at least two adjacent membrane layers.

4. The device of claim 3 wherein said adjacent membrane layers are substantially parallel to each other.

30 5. The device of claim 4 wherein said adjacent membrane layers are separated from each other by a distance of from about 0.1 to 5 mm.

35 6. The device of claim 5 wherein said distance is from about 0.2 to about 1.0 mm.

7. The device of claim 3 wherein said at least one spacer comprises a material selected from the group

consisting of a web, a mesh, a woven material and matting.

8. The device of claim 1 wherein said at least one aperture in said at least two adjacent membrane layers are offset from each other.

9. The device of claim 1 wherein said at least one aperture takes up an area of up to about 20% of the surface area of said at least two membrane layers.

10. The device of claim 9 wherein said area is from about 2 to about 4%.

11. The device of claim 1 wherein the shape of said at least one aperture is selected from a slot and a circle.

12. The device of claim 11 wherein said at least one aperture is in the shape of a circle and its diameter is from about 0.01 to about 20 mm.

13. The device of claim 12 wherein said diameter is from about 0.5 to about 2 mm.

14. The device of claim 1 wherein said membrane layers are spiral wound.

15. The device of claim 14 wherein said membrane layers are enclosed within a module.

16. The device of claim 1 wherein said membrane layers have a pore diameter ranging from about 0.1 to about 10  $\mu\text{m}$ .

17. The device of claim 16 wherein said pore diameter is from about 3 to about 5  $\mu\text{m}$ .

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